



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

S095905

C3-2-1
Job Sheet 175632-B



Part No: C3-2-1

Job Qty: 1 ea

Part Name: Side Plate C-3 Hook



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/25/18

Job Tracking No:

Due Date: 6/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG C2-2-1 Rev 11 IPP Rev A 18.04.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
170	QC	1 pcs		6/8/18	0.00	0.00	QC6		
180	Small Fab	1 pcs		6/8/18	0.00	0.10	Small Fab-3		
190	QC	1 pcs		6/8/18	0.00	0.00	QC5		
200	Packaging	1 pcs		6/8/18	0.00	0.00	Packaging3-2		
210	QC21-FG	1 Ea		6/8/18	0.00	0.00	QC21		

Part Op 180 - Fill grooves with white paint as per note 2
Descriptions: 200 - Identify and Stock

21 JUL 25 2018
3-80

Job BOM

Job BOM records could not be found.

Job Allocations



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S095905



Part: C3-2-1

Job No: 175632-B

Serial No/Batch: S077290

Revision: 11

Inspector:

Exp Date:

Instructions:

Date: 07/25/18

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Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

C3-2-1
Job Sheet 175632



Split
19

Part No: C3-2-1

Job Qty: 20 ea

Part Name: Side Plate C-3 Hook



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/9/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C2-2-1 Rev 11 IPP Rev A 18.04.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Waterjet2		J.C.L.
100	Bandsaw	20 pcs	6/8/18	6/8/18	0.00	2.00	Bandsaw1		J.C.L.
120	CNC Vertical Machining	20 pcs	6/8/18	6/8/18	1.50	40.00	MORI NV5000-1		J.C.L.
130	QC	20 pcs	6/8/18	6/8/18	0.00	0.00	QC2 Machining-5		J.C.L. 18-06-03
140	QC	20 pcs	6/8/18	6/8/18	0.00	0.00	QC8 Machining-5		18/06/06
150	Outsource	20 pcs	6/8/18	6/8/18	0.00	0.00	Outsource4		18-6-6
160	Packaging	20 pcs	6/8/18	6/8/18	0.00	0.00	Packaging2		18/06/11
170	QC	20 pcs	6/8/18	6/8/18	0.00	0.00	QC6		
180	Small Fab	20 pcs	6/8/18	6/8/18	0.00	2.00	Small Fab-3		
190	QC	20 pcs	6/8/18	6/8/18	0.00	0.00	QC5		
200	Packaging	20 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2		
210	QC21-FG	20 Ea	6/8/18	6/8/18	0.00	0.00	QC21		

Part Op 100 - Cut blanks to 7.10"

Descriptions: 120 - 1-Machine as per folio FC074 FOLIO REV: A4 DWG REV: 11 2-Deburr
150 - Issue P/O to GROUPE ALTECH: 004024 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2
CLASS 2, Water sealant -Certificate of Conformity is required
160 - Receive
180 - Fill groves with white paint as per note 2
200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S0.750X06.500	6061T6 Sheet 0.750 X 6.500	11.8200 ft (.591 ea)	90-Start up Operation	9066321

Job Allocations

Component Part	Required	Inventory	Allocated
31T6S0.750X06.500	12	12	0

Part Specifications

Specifications could not be found.



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Container No: S077290



Part: C3-2-1

Job No: 175632

Serial No/Batch: S077290

Revision: 11

Inspector:

Date: 06/02/2018

Instructions:

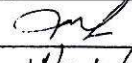
Date: 06/02/18

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DART AEROSPACE LTD		Work Order:	175632
Description: Side Plate		Part Number:	C3-2-1
Inspection Dwg: C3		Rev: 11	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
-5.456	+0.005	-5.456	✓			
3.260	+0.005	3.260	✓			
Ø 0.1882	+0.005	0.1882	✓			
-5.336	+0.005	-5.336	✓			
1.628	+0.005	1.628	✓			
Ø 0.250	+0.005	0.252	✓			
-5.242	+0.005	-5.242	✓			
4.452	+0.005	4.452	✓			
Ø 0.330	+0.005	0.330	✓			
-5.233	+0.005	-5.233	✓			
-2.160	+0.005	-2.160	✓			
Ø 0.4684	+0.005	0.4686	✓			
Ø 0.680	+0.005	0.680	✓			
Ø 0.418	+0.005	0.417	✓			
4.162	+0.005	4.162	✓			
1.745	+0.005	1.745	✓			
Ø 0.5079	+0.005	0.5072	✓			
1.60512	+0.005	1.6052	✓			
Ø 0.376	+0.005	0.379	✓			
-2.586	+0.005	-2.586	✓			
3.551	+0.005	3.551	✓			
Ø 0.4680	+0.005	0.4686	✓			
Ø 0.583	+0.005	0.585	✓			
-1.645	+0.005	-1.645	✓			
3.625	+0.005	3.625	✓			
Ø 0.625	+0.005	0.626	✓			
Ø 0.7512	+0.005	0.7518	✓			
Ø 0.574	+0.005	0.583	✓			

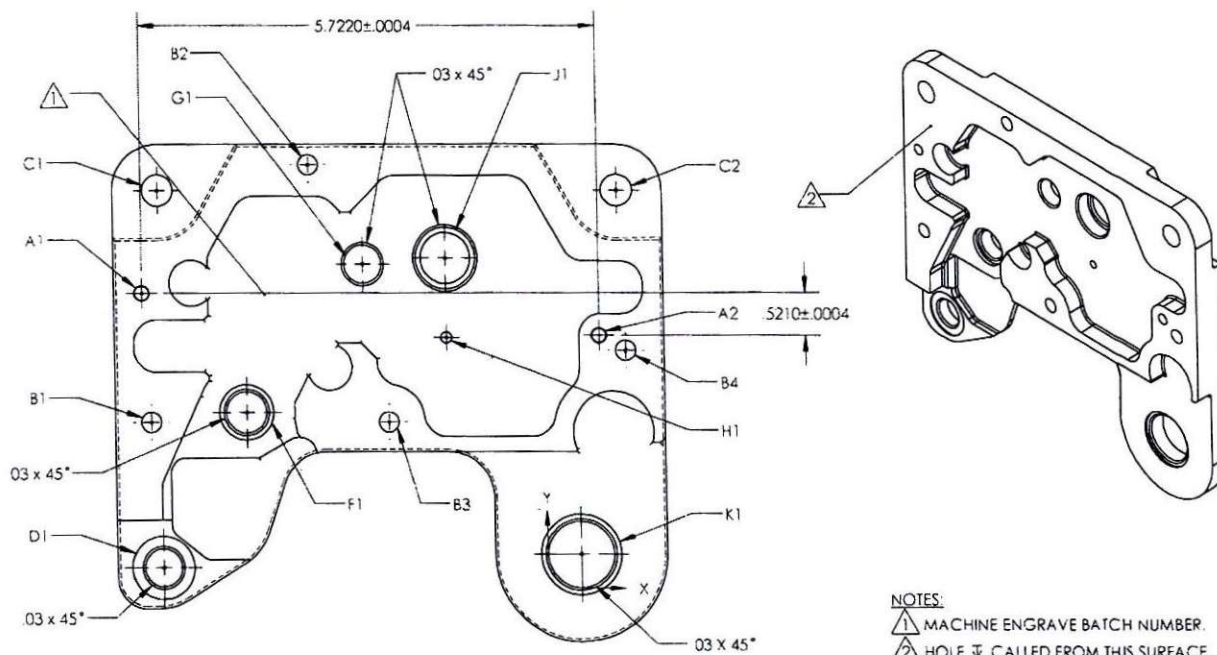
Measured by: J.C.L.	Checked by: 	QC Inspector:
Date: 18-06-06	Date: 18/06/06	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

TAG	X LOC	Y LOC	SIZE
A1	-5.456	3.200	$\varnothing .177$ THRU ALL
A2			$\sqcup \varnothing .1882^{+.0005}_{-.0000} \nabla .550$
B1	-5.356	1.628	$\varnothing .250^{+.005}_{-.000}$ THRU ALL
B2	-3.353	4.765	
B3	-2.383	1.628	
B4	.592	2.496	
C1	-5.242	4.452	$\varnothing .386$ THRU ALL
C2	.508	4.452	
D1	-5.233	-.160	$\varnothing .4691^{+.0004}_{-.0000}$ THRU ALL $\sqcup \varnothing .781 \nabla .415$
F1	-4.162	1.745	$\varnothing .5000^{+.0004}_{-.0000}$ THRU ALL $\sqcup \varnothing .670 \nabla .376^{+.004}_{-.000}$
G1	-2.686	3.551	$\varnothing .4691^{+.003}_{-.0000} \nabla .583$
H1	-1.645	2.654	$\varnothing .136 \nabla .51$
J1	-1.645	3.625	$\varnothing .625$ THRU ALL $\sqcup \varnothing .7518^{+.0000}_{-.0005} \nabla .579^{+.004}_{-.000}$
K1	.000	.000	$\varnothing .825^{+.0005}_{-.0000}$ THRU ALL $\sqcup \varnothing 1.000 \nabla .353^{+.003}_{-.000}$

ASSY QTY	ASSY QTY	B/C	Part #	UNIT QTY	Description	Material	ADD INFORMATION OR SPECIFICATIONS	P2
			C3-24	1	SIDE PLATE	5081-15		

[illegible]

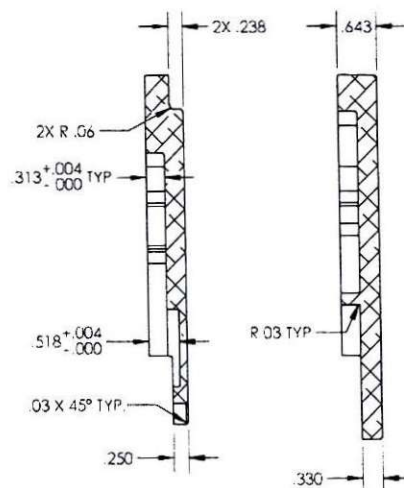
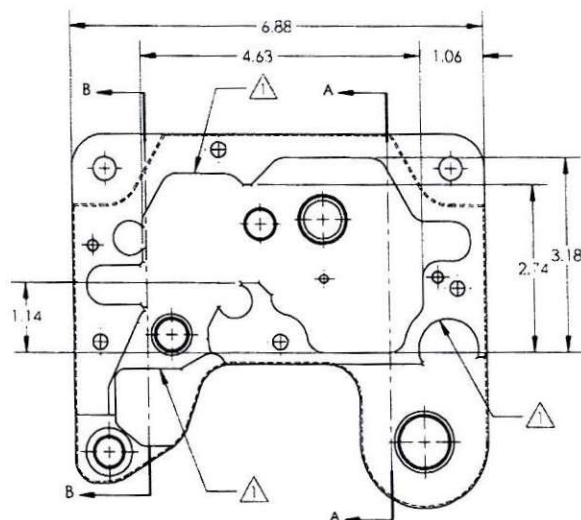
NOTES:

- ① MACHINE ENGRAVE BATCH NUMBER.
② HOLE ∇ CALLED FROM THIS SURFACE.

		REV 11	
TITLE SIDE PLATE C3-HOOK		REV 11	
DWG NO. C3-2-1		REV 11	
MAT'L 6061-T6		UNLESS OTHERWISE SPECIFIED	
REAT		XXX ± .005 FRACTIONS 1/16	
FINISH BLACK ANODIZE		JX ± .01 ANGLES 15°	
SPEC MIL-A-8825 TYPE II CLASS II		± .1 SURFACES ± .125	
DRAWN BY: CANAM		1. BREAK ALL SHARP EDGES .015 ± .05 OR .0158	
CHECKED: RJC 05/11/2017		2. DIMENSIONAL LIMITS APPLY	
DWPS APPR: AA 05/11/2017		AFTER PLATING	
QA APPR: JL 05/24/2017		INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED: JAG 05/25/2017		USE ON MODEL	
SCALE 2.3	DATE 11/15/2001	SHEET 1 OF 2	

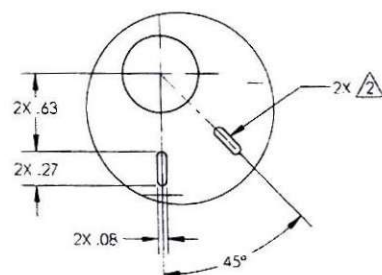
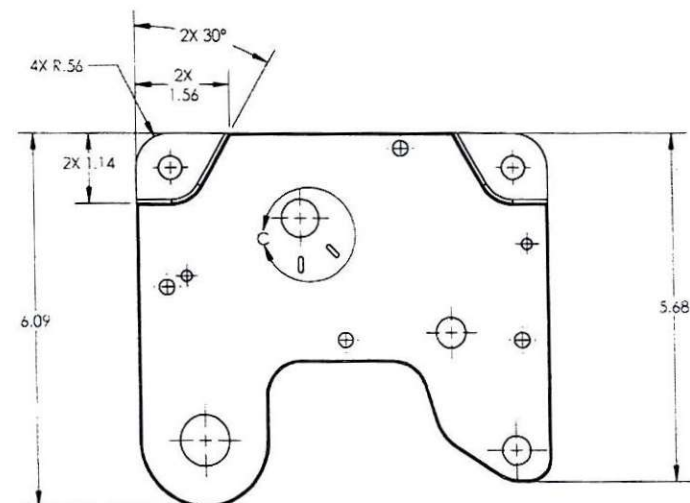
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REVISIONS				
REV	FOR	DESCRIPTION	DATE	INITIAL
1		ADDED ENGRAVE NOTE	8/15/2012	JAG
2		REMOVED DIM 1.285 (DOUBLE DIMENSION)	10/2/2012	JAG
3	140112	ADDED DIM 1.35	8/6/2014	DJS
4	140112	ADDED LASER ENGRAVING LASER ENGRAVING NOTES DETAIL D & E	10/31/2014	DPD
10	154024	DELETED ENGRAVING DETAILS & NOTES FOR PART LOGO P/N 574 MADE IN USA, A CAUTION NOTE & RELATED DIMS. CHD DIM WAS .643 ± .004 TO .643. DELETED UNNECESSARY DIMS	8/27/2015	DPD



SECTION B-B

SECTION A-A



DETAIL C
SCALE 1:1

NOTES:

- USE DXF PROFILE FOR POCKET DETAILS
- LASER ETCH, OR MACHINE ENGRAVE & FILL WITH INK. DECIDE @ TIME OF MACHINING PER RW.
- SOME HIDDEN LINES OMITTED FOR CLARITY.

DART AEROSPACE		REV 11	
		11	
TITLE SIDE PLATE C3-HOOK			
DWG NO C3-2-1			
MAT'L 6061-T6		UNLESS OTHERWISE SPECIFIED	
REMARKS		1. BREAK ALL SHARP EDGES	
FINISH BLACK ANODIZE		2. DIMENSIONAL LIMITS APPLY	
SPEC MIL-A-8825 TYPE II CLASS II		3. INTERPRET DIM AND TOL PER	
DRAWN BY CANAM		ASME Y14.5M-2009	
CHECKED RJC 05/11/2017		USED ON MODEL	
OPPS APPR AA 05/17/2017			
QA APPR JL 05/24/2017			
APPROVED JAG 05/25/2017			
SCALE 1:2		DATE 11/15/2001	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040124**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040124
PO Date: 6/6/18
Due Date: 6/8/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175632	C3-2-1	Side Plate C-3 Hook -Issue P/O to GROUPE ALTECH: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/8/18	20 pcs	0 pcs 20	20 pcs	\$6.00/pcs	\$120.00
Grand Total:										\$120.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/7/18 10:15 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(010084-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel.: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010084 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
11-Jun-2018		Aman			040124			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C3-2-1 Rev.	C3-2-1 01-ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	20	20	0	0	0
SP18-6								

SP18-6

Notes Additionnelles / Additional Notes

1 Bot

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.